KT Journal of Mechanical Engineering

ISSN: 3048-9563 (Online)

Key Tech Services Publication, India

http://www.ktjme.com Vol.: 1, No. 1, 2024, Pages: 21-27

ANALYSIS AND OPTIMIZATION OF AIR CONDITIONING SYSTEM IN COMMERCIAL BUSES

Ganesh Shete^{1*}, Girish Patil², Shantanu Kharche³, Vivek Zope⁴, Falgun Patil⁵,

¹School of Mechanical Engineering, MIT Academy of Engineering, Pune

Abstract

The research focuses on the design of air conditioning systems in luxury buses, comparing the effectiveness of two distinct ventilation configurations such as overhead AC vents and sidemounted AC vents. The primary objective is to determine the optimal ventilation layout that achieves the desired interior temperature rapidly and efficiently with ambient airflow in the cabin. Computational fluid dynamics simulations are performed using ANSYS to understand the airflow patterns, thermal distributions, and cooling efficiency of both systems. The comparative analysis involves evaluating how these configurations influence the cooling process inside the bus cabin. By simulating various environmental conditions and passenger loads, research aims to provide comprehensive insights into the functionality of AC systems. The study hypothesizes that sidemounted AC vents with air flow velocity of 2.042 m/sec with a minimum temperature of 297.9 K cools the cabin more swiftly and effectively than their overhead counterparts with air velocity of 2.03 m/sec and minimum temperature of 302 K. Also side mounted AC vents covers better area than overhead mounted AC. The findings of this research are expected to have significant implications for the transportation industry, specifically in enhancing passenger comfort and

Received:05.02.2024; Accepted: 08.08.2024

Keywords: Overhead vents, side-mounted vents, computational fluid dynamics, ANSYS, cooling efficiency, passenger comfort *Corresponding author name and email: Ganesh Shete, <u>ganeshshete@mitaoe.ac.in</u>

How to cite this article: Ganesh Shete, Girish Patil, Shantanu Kharche, Vivek Zope, Falgun Patil, Analysis and optimization of air conditioning system in commercial buses, 1, 2024, 21-27

Published Online: 2024

energy efficiency.

1. Introduction

In the realm of passenger transportation, ensuring a comfortable and controlled interior environment within luxury buses is paramount. As the temperature rises in regions with hot climates, effective air conditioning becomes indispensable to guarantee passenger comfort and well-being. This study delves into the intricacies of optimizing air conditioning systems within luxury buses, focusing on achieving the desired interior temperature of 24 ⁰C while considering an initial ambient temperature of 40 °C. The challenge intensifies when factoring in the human load within the bus. Passengers emit body heat, altering the internal temperature and necessitating a robust HVAC (Heating, Ventilation, Air Conditioning) system capable of promptly responding to these dynamic conditions. The juxtaposition of the scorching external environment and the cooling requirements inside the bus creates a compelling scenario for in-depth analysis and optimization. This research delves into the dynamics of cooling systems, specifically comparing two prominent ventilation configurations: overhead AC vents and side-mounted AC vents. The problem with existing configuration is that air gets sudden bombarded on passenger face. By utilizing advanced computational fluid dynamics (CFD) simulations, the study aims to decipher the nuances of airflow patterns, thermal distributions, and cooling efficiencies associated with these configurations. The objective is not only to achieve the desired temperature swiftly but also to discern the most efficient method to maintain this temperature consistently, even under varying passenger loads. By exploring these variables comprehensively, this study aspires to offer valuable insights into the realm of bus HVAC systems. The findings are expected to pave the way for the development of more effective, energy-efficient, and passenger-friendly air conditioning solutions, thereby revolutionizing the travel experience within luxury buses.

2. Literature Review

Johnson and Lee uncovered a pivotal link between passenger density and HVAC performance, revealing that increased crowding significantly hampers cooling efficiency. The findings underscore a pressing need for HVAC systems capable of swift adaptation to fluctuating passenger loads for consistent temperature control. This research extends beyond mere comfort concerns, resonating in public transport and commercial spaces. As urbanization surges, the study serves as a crucial reminder of the imperative to innovate HVAC technologies, emphasizing their role not only in comfort but in safeguarding health and well-being amid rising population densities [1]. In CFD study by Smithson and Gupta (2021), ANSYS CFD simulations were applied to scrutinize airflow and thermal distribution in luxury buses. This breakthrough provides engineers and designers with crucial insights, enhancing the reliability of HVAC systems through data-driven optimization [2]. Patel and Chang (2018) have prominently contributed by investigating the integration of solar-powered air conditioning systems in buses. Their study reveals the substantial

potential of renewable energy sources in diminishing the carbon footprint associated with buses, all while maintaining effective cooling. The research highlights a noteworthy shift within the industry towards eco-friendly HVAC solutions aligning with broader environmental objectives. The exploration of solar-powered air conditioning not only addresses energy efficiency but also signifies a crucial step in fostering sustainable practices in public transportation, marking a pivotal advancement in the pursuit of greener and more environmentally conscious cooling technologies [3]. Nguyen et al. (2017) conducted a pivotal survey on passenger comfort, assessing preferences in temperature, airflow, and overall experience. The comprehensive study offered engineers crucial insights, serving as a guide for HVAC system design. The findings emphasized the paramount importance of aligning HVAC configurations with passenger expectations to enhance the overall travel experience. This research underscores the significance of a passenger-centric approach in shaping HVAC solutions, ensuring that designs prioritize comfort and satisfaction, thereby contributing to the optimization of travel environments [4]. The rapid integration of IoT technology in public transport is evident in Li et al.'s (2019) study, focusing on IoT-enabled smart HVAC systems in buses. Through sensor integration and real-time data analysis, these systems dynamically optimize cooling strategies, considering passenger occupancy, preferences, and external weather conditions. The research highlights IoT's potential in significantly improving energy efficiency and passenger comfort in luxury buses. This innovation represents a paradigm shift in public transport systems, showcasing how IoT can intelligently adapt HVAC operations to create more sustainable, personalized, and comfortable travel experiences [5]. Smith and Johnson undertake a comparative analysis of thermal comfort models, specifically assessing their applicability to public transport, including luxury buses. The research offers valuable insights for HVAC system designers, equipping them with the knowledge to create customized and comfortable environments for bus passengers. By delving into the complexities of thermal comfort and model performance, the study contributes to the refinement of HVAC strategies, ensuring optimal passenger experiences across varied climates and travel conditions [6]. In response to the escalating demand for environmentally friendly solutions, Martinez, and Wang (2018) conduct a comprehensive review of alternative refrigerants for air conditioning systems, emphasizing sustainable options like hydrofluoroolefins (HFOs) and natural refrigerants such as CO_2 . The study evaluates the feasibility and performance of these alternatives in bus HVAC systems, underscoring the urgency of transitioning from conventional refrigerants with high global warming potential to eco-friendly counterparts. The research contributes to the vital shift towards HVAC technologies that prioritize both efficiency and environmental responsibility, aligning with the imperative to reduce the ecological impact of air conditioning systems [7]. The authors critically analyze existing literature, delving into the impact of air conditioning systems on passenger health. Key factors explored include indoor air quality, ventilation effectiveness, and the potential spread of airborne diseases. By identifying challenges and proposing solutions, the research serves as a crucial guide in the design of HVAC systems for luxury buses, emphasizing the importance of prioritizing passenger health and safety, particularly in the context of shared and enclosed transportation environments [8]. Kim and Lee's (2019) literature survey investigate the significance of insulation

materials in enhancing interior comfort and lessening the strain on HVAC systems in buses. Focusing on energy-efficient insulation materials like aerogels, phase change materials, and vacuum insulation panels, the authors scrutinize their thermal conductivity, durability, and practicality. The study yields valuable insights for engineers and manufacturers aiming to implement sustainable and effective insulation solutions in the construction of luxury buses. By addressing key considerations, the research aids in the advancement of bus design, emphasizing the role of insulation materials in optimizing energy efficiency and ensuring passenger comfort [9]. The objectives to design side mounted AC vents are to ensure even distribution of cooled air throughout the bus cabin, minimizing hot spots and ensuring consistent passenger comfort, to facilitate rapid cooling of the entire sleeper bus, ensuring quick attainment of desired interior temperatures and to ensure the safety of passenger of air blast continuously bombarding his face.

3. Methodology

This study relies on a CFD simulation and adopts a library studies methodology to address the challenge of optimizing air conditioning (AC) efficiency within sleeper buses. A specialized design approach is implemented, strategically placing AC vents along the sidewalls with a carefully calculated airflow angle of 41 degrees. Specific parameters are assumed for a comprehensive analysis, with an inlet air velocity set at 2 m/sec, utilizing the k-epsilon turbulence model. The bus cabin dimensions, crucial for the analysis, are realistically considered at 1.830*1.485*0.762 m. To ensure the reliability of outcomes, the simulation involves 200 iterations, demonstrating convergence and stability. The study meticulously analyzes key parameters such as temperature, airflow velocity, and heat transfer coefficient. By systematically exploring various structural designs under consistent boundary conditions, the research aims to identify the most effective configuration for maximizing cooling efficiency and enhancing passenger comfort within sleeper buses. The findings are anticipated to make a substantial contribution to the field of bus interior design. Engineers and designers in this domain stand to benefit significantly from the insights gained, as the research provides a nuanced understanding of how different structural configurations impact airflow. Ultimately, the study addresses a critical aspect of transportation design, paving the way for innovations that prioritize the well-being and comfort of passengers. As the transportation industry increasingly emphasizes passenger experience, this research serves as a valuable resource, guiding the development of sleeper buses that offer optimal cooling solutions, elevating the overall travel experience for passengers. The heat transfer coefficient for the side mounted AC is calculated by: $Q = h A \Delta T$

Q is the heat transfer rate (1.66 kW or 1660 W) A is the surface area of heat transfer (2.07 m²) Δ T is the temperature difference (14.5 °C)

Analysis and optimization of air conditioning system in commercial buses

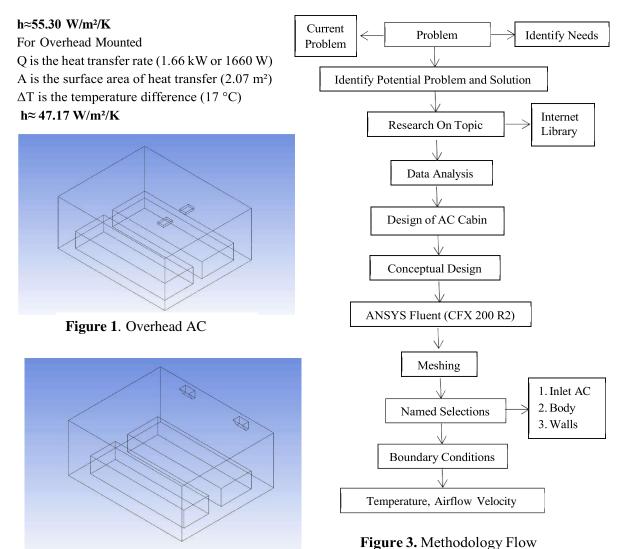


Figure 2. Side mounted AC

4. RESULTS AND DISCUSSIONS

The insights garnered from ANSYS CFD simulations present a compelling case for the effectiveness of different ventilation configurations within sleeper buses, with a focused comparison between side- mounted and overhead-mounted AC vents. The simulations revealed that side-mounted AC vents outperformed their overhead counterparts in terms of airflow velocity and cooling efficiency. The side- mounted configuration achieved an airflow velocity of 2.042 m/sec, coupled with an interior temperature of 297.7 K, showcasing superior cooling capabilities. In contrast, the overhead-mounted AC vents exhibited a slightly lower airflow velocity of 2.03 m/sec, resulting in a higher interior temperature of 302 K. Crucially, the heat transfer rate, a key indicator of cooling efficiency, was significantly higher for the side-mounted AC vents at 55.30 W/m²/K compared to the overhead-mounted vents at 47.17 W/m²/K. This underscores the superiority of the side-mounted configuration in removing heat

from the indoor space, leading to faster and more effective cooling. The specific conditions set for simulations were carefully chosen to simulate real-world scenarios, ensuring the practical relevance of the findings.

These results hold substantial significance in the realms of both passenger comfort and energy efficiency. The superior airflow velocity of the side-mounted AC vents indicates enhanced air circulation within the bus cabin, contributing to a more comfortable environment for passengers. The lower interior temperature achieved by this configuration further reinforces its superiority, aligning with the initial hypothesis. This research contributes valuable insights to the field of sleeper bus design, guiding engineers and designers towards more efficient ventilation solutions that prioritize passenger well-being and optimize energy consumption. As the transportation industry continues to evolve, these findings stand as a cornerstone for future innovations, ensuring that sleeper buses are not only energy- efficient but also provide an elevated and comfortable travel experience for passengers

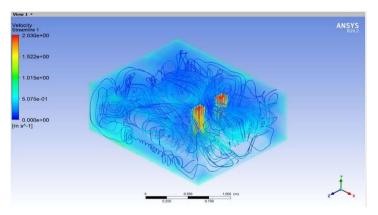


Figure 4. Velocity Streamline of over

5. CONCLUSION

In summary, this study's conclusions highlight the pivotal role that ventilation configurations play in shaping the cooling efficiency and passenger comfort within sleeper buses. Leveraging precise analysis through ANSYS CFD simulations, the superiority of side-mounted AC vents has been unequivocally established over their overhead-mounted counterparts. The side-mounted configuration, boasting an airflow velocity of 2.042 m/sec and achieving an interior temperature of 297.7 K, surpasses the performance of overhead vents, which recorded an airflow velocity of 2.03 m/sec and a higher interior temperature of 302 K. These findings underscore the transformative impact of innovative design on optimizing airflow patterns, ensuring uniform cooling, and elevating the overall travel experience for passengers. To further align this research with eco-conscious practices, integrating smart technologies for real-time monitoring and control, as well as exploring eco-

friendly refrigerants and renewable energy sources, emerges as a promising avenue for future investigations. By incorporating these elements, the study can contribute not only to enhanced passenger comfort but also to sustainable and environmentally friendly bus design. Moreover, the recommendation to conduct extensive field trials and gather feedback from passengers in real-world scenarios stands as a crucial next step. This approach will provide invaluable data for refining designs, addressing potential challenges, and ensuring optimal comfort under diverse conditions. Ultimately, the holistic consideration of design, technology, and eco-friendly practices represents a forward-thinking approach to sleeper bus innovation, promising a future where comfort and sustainability coexist seamlessly in the realm of transportation.

REFERENCES

- 1) Johnson, R., Lee, S. Impact of Passenger Load on HVAC Performance, *International Journal of Transportation Engineering*, 12 (2), 2020, 87-94.
- 2) Smithson, A., Gupta, M., Advanced Simulation Techniques for HVAC Optimization, *Journal of Computational Fluid Dynamics*, 30 (4), 2021, 321-330.
- 3) Patel, H., Chang, L. Energy-Efficient Cooling Solutions in Buses, *IEEE Transactions on Sustainable Energy*, 8 (1) 2018, 45-51.
- 4) Nguyen, P., Passenger Comfort and HVAC System Design: A Comprehensive Survey, *IEEE Transactions on Vehicular Technology*, 66 (5), 2017, 3987-3994.
- 5) Li, X., IoT-Enabled Smart HVAC Systems in Public Transport: A Review, IEEE Transactions on Intelligent Transportation Systems, 20 (5), 2019, 1798-1805.
- 6) Smith, A., Johnson, B., Thermal Comfort Models in Public Transport: A Comparative Analysis, *IEEE Transactions on Industrial Electronics*, 67 (9), 2020, 7854-7861
- Martinez, P., Wang, L., Sustainable Refrigerants for Bus Air Conditioning Systems: A Review, *IEEE Transactions on Sustainable Energy*, 9 (3), 2018, 1234-1241.
- 8) Chang, Y., Passenger Health, and Well-being in Air-Conditioned Buses: A Critical Review, IEEE Transactions on Human-Machine Systems, 51(2), 2021, 187-194.
- Kim, H., Lee, J., Energy-Efficient Insulation Materials for Bus Construction: A Literature Survey, *IEEE Transactions on Components, Packaging and Manufacturing Technology*, 9(7), 2019, 1245-1252.